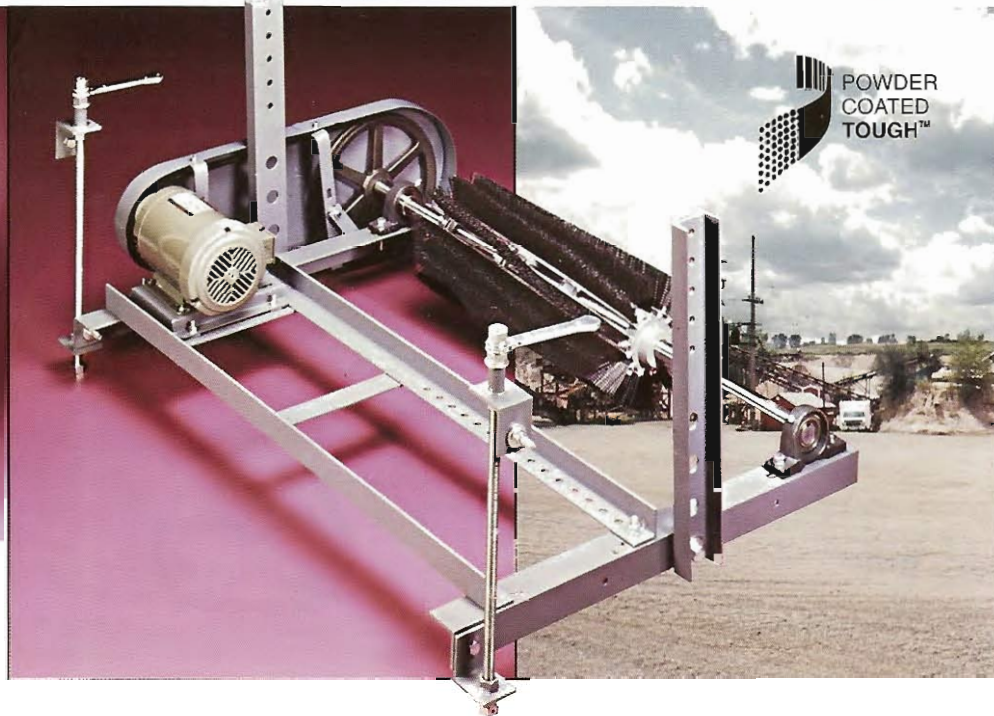




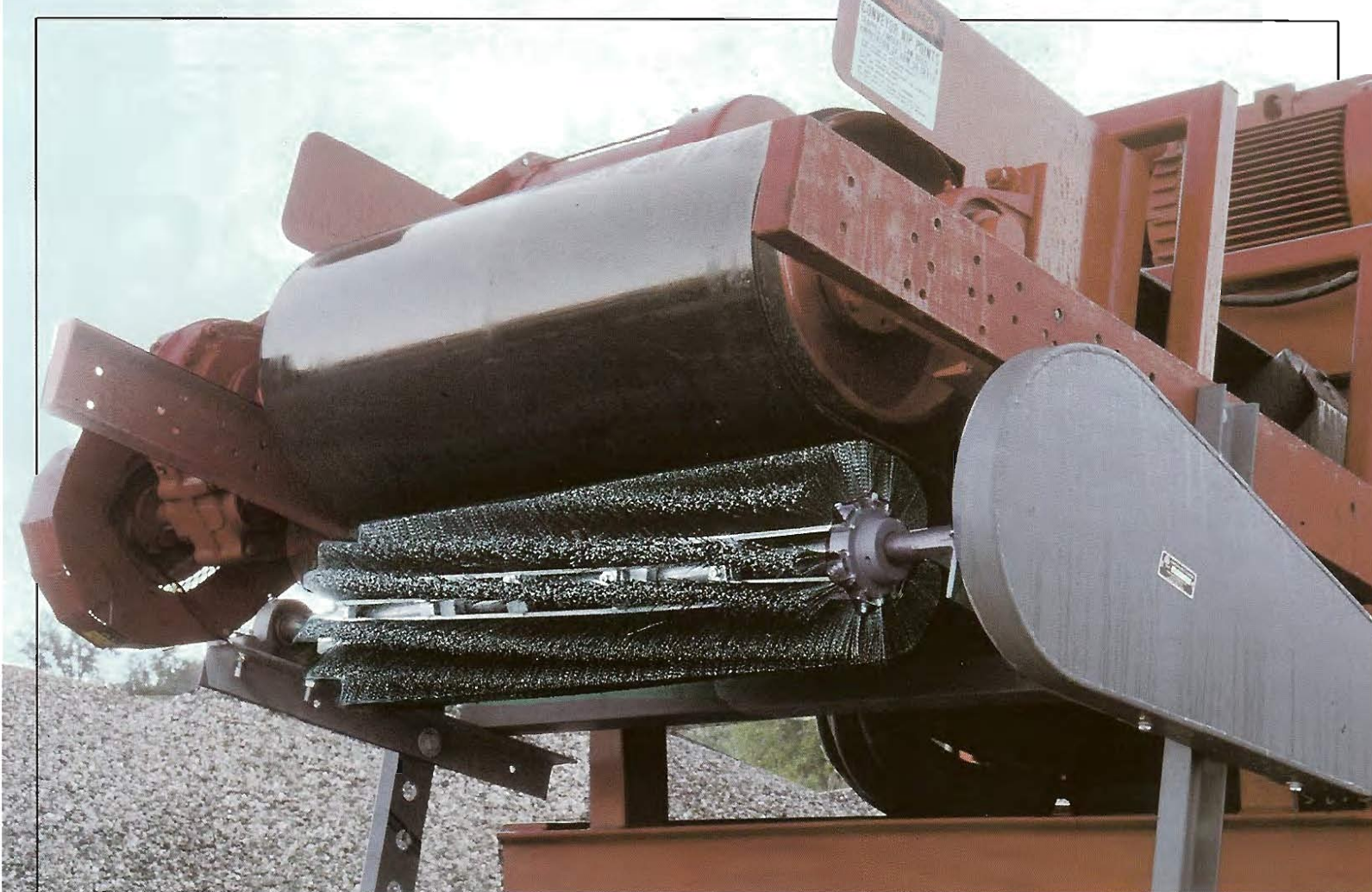
CONVEYOR COMPONENTS COMPANY

BULLETIN C-254

conveyor belt CLEANERS



POWDER
COATED
TOUGH™



A "BEST BUY"

A "Best Buy" in brush type belt cleaners. Check the features and quality of construction, then check the price and convince yourself there's no better buy than the MODEL BR brush type cleaner. This unit has proven itself in years of trouble-free service to all industries.

The MODEL BR uses an electric motor to drive a helically shaped open face brush. The brush is self-cleaning and will not load. Standard bristles are long lasting nylon. Oil tempered wire, and polypropylene bristles are also available. Replacement bristle sets are inexpensive and very easy to install.

Brushing pressure is easily regulated by a threaded rod assembly and a special sheave arrangement allows for field adjustment of rotation speed. The brush frame is rigidly constructed to ensure even brush/belt pressure and contact. Entire assembly adjusts both in height and width to fit any size conveyor frame.

the MODEL BR cleaner comes complete and ready to install. Simply bolt or weld to conveyor frame and hook up to power source.

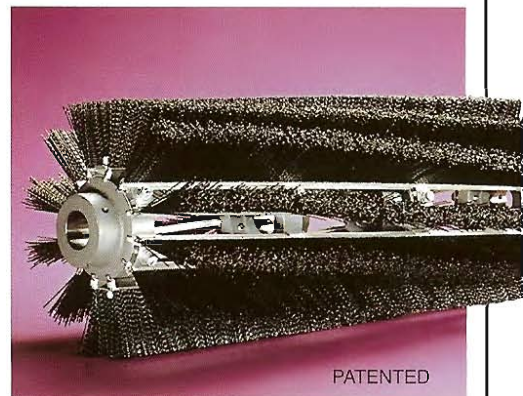
PATENTED

MODEL BR BRUSH TYPE CONVEYOR BELT CLEANER

- HIGH QUALITY
- LOW COST
- COMPLETE AND READY TO INSTALL



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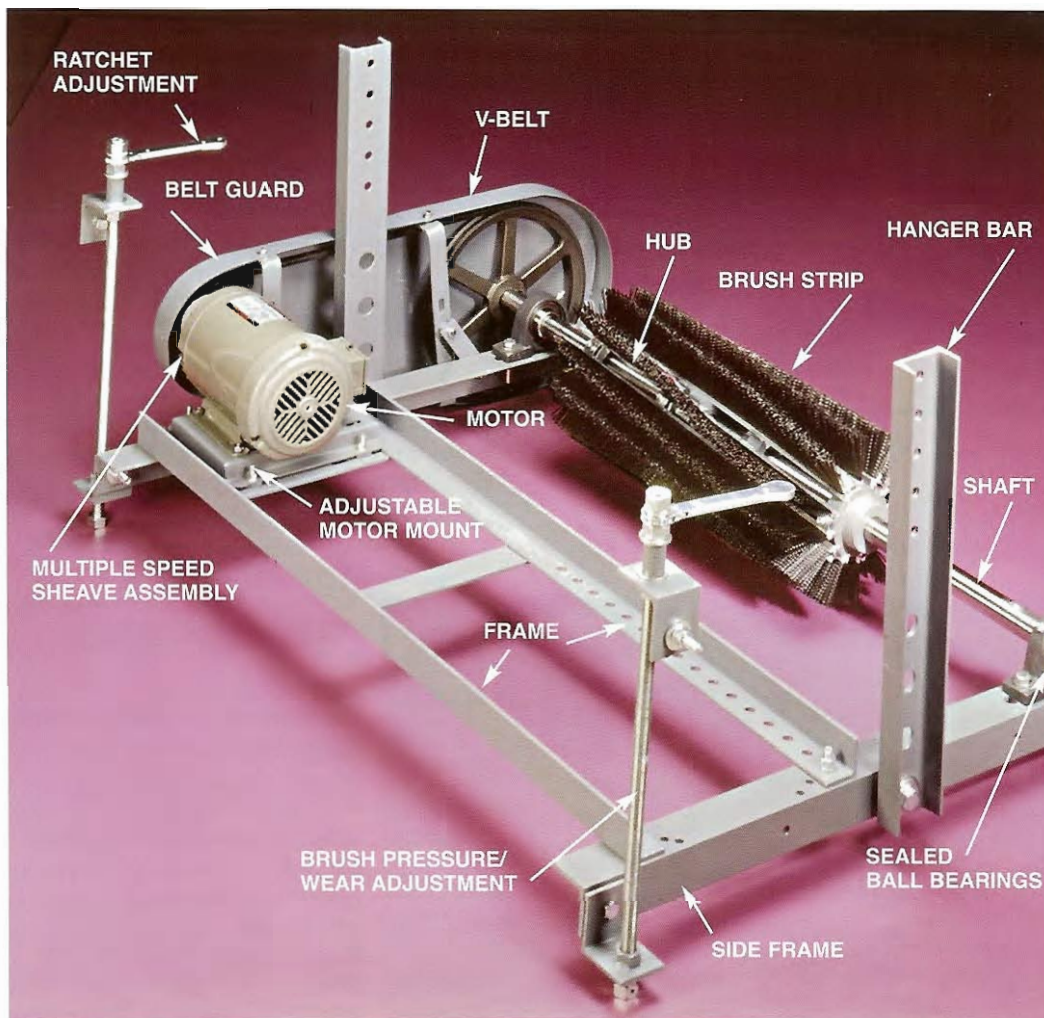
FINEST BRUSH AVAILABLE

Our standard brush consists of twelve helically shaped brush strips held in cast iron hubs. Replacement strips are easily and quickly inserted. Open face insures non-loading. All bristle sizes and types are interchangeable.

SPECIAL BRUSH ENGINEERING SERVICE

For other than standard applications our engineering department welcomes the opportunity to assist in the proper selection of equipment.

- Special bristle length, diameters and types are available.
- Unit size or design can be changed if space is a problem
- Brush width can vary for odd sized belts from 6" to 108".

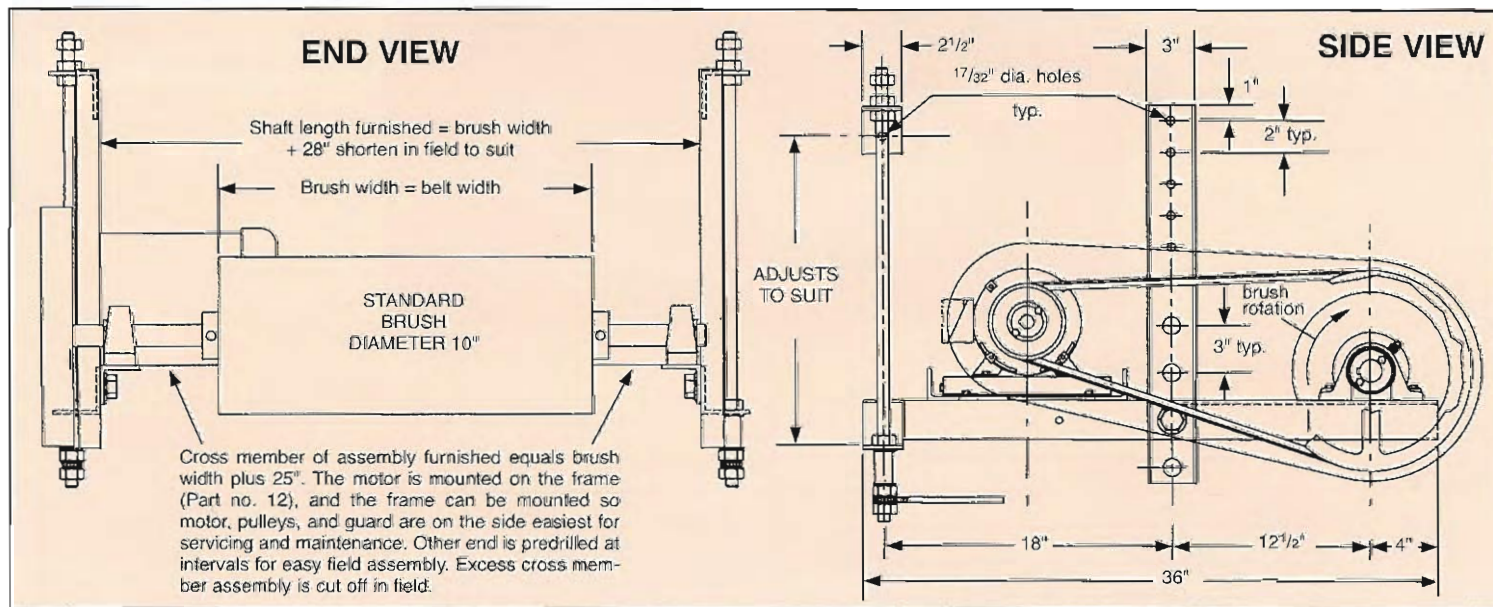


**INCREASES
PRODUCTION
LOWERS
MAINTENANCE
COST**

BRUSH SPEED CHART
(Conversion to feet per minute)

RPM	278	427	547
FPM*	728	1117	1433

*FPM speeds are surface speeds of 10" brush for RPM indicated.



MOTOR - totally enclosed, fan cooled, three phase, 60 Hz, 230/460 volts, 1150 RPM. High starting torque. Designed to operate in extremely dusty and dirty atmospheric conditions.

Brush Width Inches	Motor HP	Shaft Dia. Inches
8	1	17/16
12	1	17/16
16	1	17/16
18	1	17/16
20	1	17/16
24	1	17/16
30	1	17/16

Brush Width Inches	Motor HP	Shaft Dia. Inches
36	1	17/16
42	1	17/16
48	2	115/16
54	2	115/16
60	2	115/16
72	2	115/16
84	2	115/16

INSTALLATION INSTRUCTIONS:

- Locate centerline of brush under centerline of head pulley if possible. Brush can be located anywhere along return run if necessary.
- Belt should be flat where brush engages it.
- Bristle ends should just touch belt. Unnecessary pressure causes wiping action rather than brushing.
- Motor should be wired so that it starts and stops with operation of conveyor.
- Brush rotates against travel of belt.
- Brush surface speed should approximate two times belt speed but not slower than 200 RPM. Multiple sheave arrangement allows choice of three brush speeds of 278, 427, or 547 RPM. Slowest speed to give acceptable cleaning should be used.

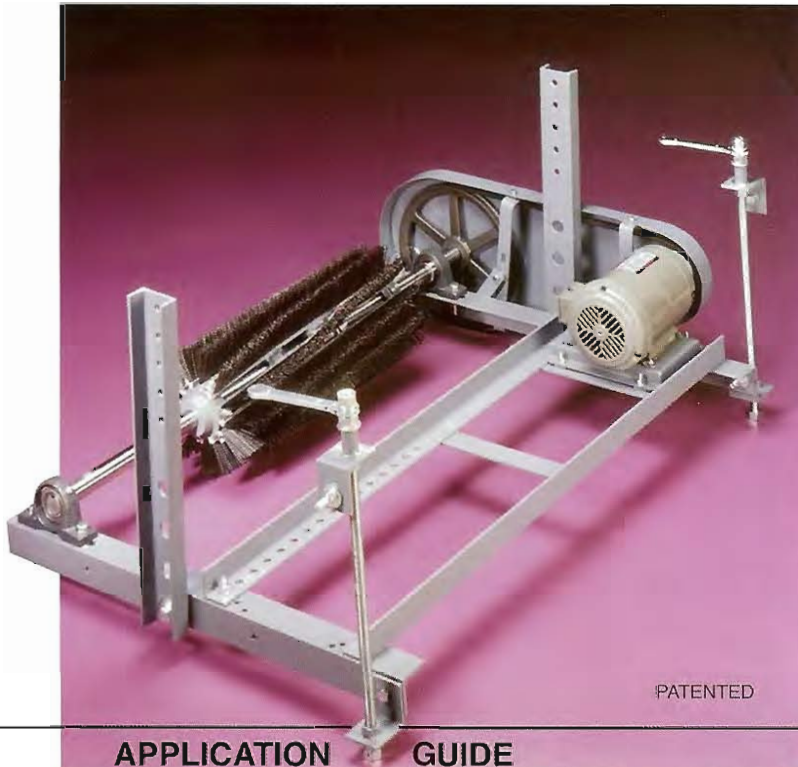
MODEL BR ORDERING INFORMATION

DETERMINING BRISTLE TYPE

Our standard bristle is long wearing, crimped, black nylon with a plated steel backing. This bristle has a 3" trim length. We recommend the nylon bristle unless the chemical composition of the material carried on the belt would break down the nylon. The most common material with a detrimental effect on nylon is a solvent with an alcohol base.

Optional fill materials are crimped black polypropylene and crimped oil tempered wire. The polypropylene bristle has a trim length of 3" and the wire bristle a trim length of 3". Polypropylene is more universally resistant to various chemicals, such as solvents with an alcohol base, but does not have nylon's abrasion resistance. Oil tempered wire is recommended where on-belt temperatures can exceed 200°F.

BRISTLE TYPE AND SIZE SHOULD BE SPECIFIED WHEN ORDERING CLEANER



DETERMINING BRISTLE SIZE

Our standard nylon bristle is available in 0.014", 0.028" and 0.040" diameter. Polypropylene bristles are available in the same diameters. The crimped oil tempered wire bristle is available in 0.010" diameter only.

To determine the proper bristle size for your application two factors must be considered:

1. Carryover weight — heavy, medium or light
2. Carryover condition — wet, tacky or dry

The larger bristle sizes are used on heavy carryovers and on wet or tacky carryovers. Light, dry carryovers require the smaller diameter bristles. If in your application the carryover is between these two extremes specify the larger diameter bristle. The following guide will aid in selection of proper bristle size.

APPLICATION GUIDE					
MATERIAL CARRIED ON BELT	CARRY OVER		BRISTLE DIAMETER		
	Weight	Condition	Nylon	Poly-propylene	Oil Tempered Wire
Aggregate	heavy	wet or dry	.040	.040	.010
Cement—Raw Material	heavy	wet	.040	.040	.010
Cement—Dust	light	dry	.028	.028	.010
Cereal	light	dry	.014	.014	.010
Coal	medium	wet or dry	.040	.040	.010
Copper Ore	heavy	wet or dry	.040	.040	.010
Fertilizer	medium	dry	.028	.028	.010
Iron Ore	heavy	wet or dry	.040	.040	.010
Lead Ore	heavy	wet or dry	.040	.040	.010
Lime (burned)	light	dry	.028	.028	.010
Limestone	heavy	tacky	.040	.040	.010
Metal Chips	heavy	wet	.040	.040	.010
Phosphate	heavy	slurry	.040	.040	.010
Sinter	heavy	wet	.040	.040	.010
Taconite Ore	heavy	wet or dry	.040	.040	.010